

**ADDENDUM F**

**WRITING LEARNING OBJECTIVES LESSON PLAN**



## INSTRUCTOR PREPARATION PAGE

**COURSE TITLE:** Table-Top Training Design (5480.20A Training Seminar Series)

**LESSON TITLE:** Writing Learning Objectives

**TIME REQUIRED:** 25 Minutes

- REFERENCES:**
1. United States Department of Energy course Instructional Analysis and Design.
  2. United States Department of Energy course On-the-Job Instructor Training.
  3. United States Department of Energy Guideline, DOE-STD-1005-92, *Guide to Good Practices for Developing Learning Objectives*; July 1992.

**OBJECTIVE:** **Terminal:** Given an example task and a method for writing learning objectives, CONSTRUCT a learning objective containing a condition, a performance statement, and a standard.

**Enabling:**

OBJECTIVES.1 - Describe the three elements of a learning objective.

OBJECTIVES.2 - Explain how enabling objectives support a terminal objective.

OBJECTIVES.3 - State the four qualities of a good learning objective.

OBJECTIVES.4 - Write several objectives using the template method.

**INSTRUCTIONAL AIDS:**

Objectives-P-1,	Terminal Objective
Objectives-P-2,	Enabling Objectives
Objectives-P-3,	Overview (Written on flipchart)
Objectives-O-1,	Definition of Learning Objective
Objectives-O-2,	Action Verbs

## INSTRUCTOR PREPARATION PAGE

### Writing Learning Objectives

Objectives-O-3,	Non-Action Verbs
Objectives-O-4,	Conditions
Objectives-O-5,	Standards
Objectives-O-6,	Levels of Learning Objectives
Objectives-O-7,	Qualities of Good Learning Objectives
Objectives-H-1,	List of Action Verbs
Objectives-H-2,	Templates of Action, Condition, and Standard Statements
Objectives-H-3,	Model Skills and Knowledge Statements

Flipchart stand and paper, (3) colors of flipchart markers.

**PARTICIPANT  
PREPARATION:**

None.

**INSTRUCTOR  
PREPARATION:**

Set up a flipchart stand with a pad of paper at the front of the room where everyone can see it. The facilitator will need at least 3 different colored felt-tipped markers in-hand. WRITE "Overview" on a flipchart sheet and hang up.

**PRESENTATION  
METHOD:**

Lecture, short application exercises.

**EVALUATION  
METHOD:**

Participation in TTTD Step 8, the development of course objectives for the training program in accordance with the guidelines provided.

**NOTES TO  
INSTRUCTOR:**

This lesson introduces those who will be writing the learning objectives to the terms and processes involved in writing them. This lesson is designed to equip them with the knowledge and skill necessary to perform adequately during Step 8 of the TTTD Process. Step 8, "Write the Learning Objectives," requires those who will write the objectives to take the course content and develop terminal and enabling objectives.

Hang all posters on a wall other than the TTTD wall:

## INSTRUCTOR PREPARATION PAGE

POST TTTD Objectives-P-1, Terminal Objective, and leave displayed throughout the lesson.

POST TTTD Objectives-P-2, Enabling Objectives, and leave displayed throughout the lesson.

WRITE and POST Objectives-P-3, Overview, on a flipchart and leave displayed throughout the lesson.



## INSTRUCTOR PAGE

### I. INTRODUCTION

#### A. Preliminaries

1. Instructor's Name
2. Participant Materials
3. Participant Comfort

#### B. Motivator

1. Think about this statement for a few seconds...(pause). What planning concept does this statement address? (Identifying goals)
2. You're not going to reach a goal if you don't identify it first. Once you identify it, then you can make plans to effectively reach it.

ENSURE that your name is visible

REFER participants to "Objectives" section.

ELIMINATE distractions

WRITE on a flipchart or whiteboard the quotation: "If you aim for nothing, you're bound to hit it!"

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

3. The concept of goal setting has significant implications for the training process.
4. You can then develop your instructional material in a way that will most effectively reach that goal.
5. One of the most crucial steps in the design phase is setting goals for learning, or establishing what you want the trainees to have learned, once training is complete.
6. We call these goals "learning objectives."

STATE: Imagine yourself as an instructor who is writing a lesson.

ASK: What value would there be in setting goals for what you want your trainees to learn?

STATE: This lesson will equip you to write learning objectives (Step 8).



## INSTRUCTOR PAGE

## Discussion Points

## Instructor / Trainee Activity

## C. Objectives

Terminal: Given an example task and a method for writing learning objectives, CONSTRUCT a learning objective containing a condition, a performance statement, and a standard.

Enabling:

- Describe the three elements of a learning objective.
- Explain how enabling objectives support a terminal objective.
- State the four qualities of a good learning objective.
- Write several objectives using the template method.

## D. Overview

1. The three elements of a learning objective.
2. The levels of a learning objective.
3. The four qualities of a good learning objective.

REFER to TTDD Objectives-P-1, Terminal Objectives. REFER participants to Workbook page 3.

REFER to TTDD Objectives-P-2, Enabling Objectives.

REFER to TTDD Objectives-P-3, Overview.

## INSTRUCTOR PAGE

4. Writing objectives using the template method.

## II. ELEMENTS OF LEARNING OBJECTIVES

### A. Definition

1. A "learning objective" is (1) a statement that specifies a measurable behavior that a trainee should exhibit after instruction, (2) the conditions under which the behavior will be evaluated, and (3) the standards for performance.

ASK: Who can tell me what a learning objective is?

SHOW: TTDD Objectives-O-1, Definition of Learning Objective.

REFER participants to Workbook page 4.

STATE: Notice that three elements make up objectives.

## INSTRUCTOR PAGE

Leave space for title

Condition(s)

Performance Statement

Standard(s)

Flipchart Page

WRITE on the flipchart (a different color for each word) "Performance Statement", "Condition(s)" and "Standard(s)".

REFER participants to Workbook pages 5 and 6.

### B. Performance Statement

1. A "performance statement" has an action verb and direct object.

STRESS: Importance of picking the action verb that **best** describes what you want the trainee to do.

SHOW: TTTD Objectives-O-2, Action Verbs.

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

2. The action verb must be measurable.  
Action verbs like, "perform," "describe," "calculate," or "construct" have measurable ends and describe exactly what the trainee must do.
3. Vague action verbs which cannot be measured include verbs like, "understand," "believe," or "recognize."

#### APPLICATION:

STATE: Suppose you work for a landscaping company and one of the duty areas is lawn care. One of the tasks is mowing lawns. Let's develop a learning objective for mowing a lawn.

WRITE: "Mowing a Lawn" at the top of the flip chart page.

STRESS: It is very difficult, maybe impossible to measure whether someone "believes" or "understands" something.

SHOW: TTDD  
Objectives-O-3, Non-Action Verbs.

ASK: What would be a good performance statement for your learning objective?  
(mow a lawn)

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

WRITE: "mow a lawn" under "performance statement" on your flipchart.

STATE: "understand" is not measurable and does not describe exactly what you want the trainee to do. You want them to "mow the lawn", not just "know how to."

#### C. Conditions

1. The "condition" is the necessary circumstance under which the task will be performed.
2. Good examples of condition statements include:
  - Given the necessary materials and equipment
  - Using test instruments

ASK: Why wouldn't "understand how to mow a lawn" be a good performance statement?

DISTRIBUTE Objectives-H-1, Action Verb List.

SHOW: TTTD Objectives-O-4, Examples of Conditions.

REFER participants to Workbook page 7.

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

- Given some simulated condition

#### APPLICATION:

WRITE: "Given an XYZ lawn mower" under "conditions" on your flipchart.

#### D. Standards

1. The "standard" describes the acceptable performance, or how well the trainee must perform the task to be considered acceptable.

POINT OUT that conditions can be based on the use of equipment or based on a situation.

STATE: Let's come up with a condition statement for our task "mow a lawn."

ASK: Given the explanation of "conditions," what would be a good condition statement for mowing the lawn? (Given an XYZ lawn mower)

SHOW: TTDD Objectives-O-5, Examples of Standards.

REFER participants to Workbook page 8.

## INSTRUCTOR PAGE

Discussion Points

Instructor / Trainee Activity

2. Standard could describe:

- how the trainee should perform a task, such as: "within 30 minutes," or "performing all steps in sequence."
- how the finished product should turn out, such as: "according to manufacturer's specs," "according to procedure XYZ," or "with 100% accuracy."

APPLICATION:

STATE: Notice the different ways these standards have been written.

STATE: Let's come up with a standard statement for our task "mow a lawn."

ASK: Given the explanation of "standards," what would be a good standard statement for mowing the lawn? (missing no spots, or in a criss-cross pattern)

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

WRITE: "in a criss-cross pattern" under "standards" on your flipchart.

READ the entire learning objective to the class ("given an XYZ lawn mower, mow the lawn in a criss-cross pattern").

Transition: Now that you know the 3 parts of learning objectives, let's look at the different levels of objectives.

### III. LEVELS OF LEARNING OBJECTIVES

#### A. Terminal Objectives

1. The terminal objective is the end result intended for instruction.
2. Terminal objectives are directly tied to the tasks in a training lesson.

ASK: What are the 3 parts of a learning objective? (performance, condition and standard statements)

STATE: There are two levels of learning objectives.

ASK: Can someone tell me what they are? (terminal and enabling)

SHOW: TTDD Objectives-O-6, Levels of Learning Objectives.

REFER participants to Workbook page 9.



## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

#### B. Enabling Objectives

1. Enabling objectives are detailed statements of the elements, or knowledge and skills.
2. These objectives must be met in order to meet the terminal objective.
  - a. In other words, enablers are "steps" toward achieving the terminal objective.
  - b. The order of the steps is logical. For example, safety considerations probably should be taught before any operation of the mower takes place.
  - c. Also, the knowledge "builds" on previous knowledge as the lesson progresses.

ASK: What, then, are enabling objectives?

POINT OUT that the enablers must be met before the trainee can accomplish the terminal objective of "mow the lawn."

POINT OUT that enabling objectives normally consist of performance statements only.

## INSTRUCTOR PAGE

- d. When the conditions and standards of the Enabling Objectives are the same as the Terminal Objective, they are normally implied (not written). If they are different, they must be written.

Transition: We now know what objectives are. Let's find out what qualities make objectives "good."

#### **IV. QUALITIES OF GOOD LEARNING OBJECTIVES**

##### **A. Specific**

Concisely worded? No unnecessary verbiage?

SHOW: TTDD  
Objectives-O-7, Qualities  
of Good Learning  
Objectives.

REFER participants to  
Workbook page 10.

STATE: Good learning  
objectives have 4  
qualities.

TELL the participants to  
note the questions they  
can ask to evaluate  
quality.

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

#### B. Clear

If you presented the objective to several persons, would they all interpret it in the same way?

#### C. Attainable (realistic)

Can the average trainee achieve the objective?

#### D. Measurable

1. Can I measure the behavior required by the objective?
2. "Belief" or "understanding" are hard to measure.

ASK: What are some verbs that are hard to measure?

REFER to flipchart with the learning objective the class worked on earlier.

ASK: How does the learning objective we came up with earlier compare against these "(4) qualities of good objectives."

## INSTRUCTOR PAGE

### EXERCISE:

Lead the class through the writing of a terminal objective based on the TTTD content. DO NOT provide any of your own input during this process, but write the results on a flipchart. When complete, ask the participants to evaluate the terminal objective against the criteria for good learning objectives.

Transition: You have just learned one way to write learning objectives. There is an alternative method which we will now examine.

### **V. WRITING OBJECTIVES USING THE TEMPLATE METHOD**

#### **A. What is a template?**

A template is a pattern or model that one follows.

ASK: Is this objective in the form of an enabling objective or a terminal objective? (Terminal)

**NOTE: If the template method will not be used by the participants during the process, skip Section V and go to Section VI, "APPLICATION."**

## INSTRUCTOR PAGE

### Illustration

Suppose you have to make 100 rocking horses in 2 weeks. The horses will be identical in every way. You have the wood and all the tools you need.

Suggest the answer below if needed:

Create patterns of the various parts of the horse and trace them onto the wood to cut out. Then you won't have to start all over again with figuring the dimensions once you finish the first horse. The dimensions already exist in your template.

Templates can be used for writing learning objectives as well.

In the same way the dimensions were already established by the template for the rocking horse so they did not have to be re-figured for the next horse, dimensions can be established in the form of action verbs, conditions and standards in learning objectives.

The action verbs, standards, and conditions are established in the form of a template beforehand and the job-specific information is added.

ASK: How would you approach making these horses in the quickest way? (USE Sewing 100 identical shirts" if more appropriate to the audience.

## INSTRUCTOR PAGE

### Discussion Points

### Instructor / Trainee Activity

#### B. Examples of templates

1. Let's look at some examples of templates for various job functions.
2. The template approach is based on the premise that technical training has common objectives that apply across many areas.
3. For example, workers who operate or maintain facility systems would be expected to meet the objectives on workbook page 11.
4. Templates also can be established for conditions and standards statements as well.

REFER participants to Workbook page 11.

DISTRIBUTE Objectives-H-2 pages 1 through 8 and Objectives-H-3.

POINT OUT the example conditions, action, and standard statements.

ASK: Can anyone see a weakness in using templates?

## INSTRUCTOR PAGE

### C. Cautions for using templates

1. While templates can simplify the development of learning objectives, we need to recognize that **most** training situations will also require the development of some unique learning objectives.
2. Therefore, AVOID the assumption that your template objectives are addressing **all** the knowledge and skills the trainee needs to do the job.

### EXERCISE

Lead the class through the writing of a terminal objective based on the TTTD content and using the template method. Direct the participant's attention to content that would benefit from the template method. DO NOT provide any of your own input during this process (except guidance in using templates), but write their results on a flipchart.

POINT OUT content to the team.

ASK: How would you apply the template method with this content?

## INSTRUCTOR PAGE

### VI. SUMMARY

A. Learning objectives assist us in gearing our materials to meet those objectives.

ASK: Why should we establish learning objectives?

B. Condition, performance and standard statements.

ASK: What are the 3 elements of learning objectives?

C. Specific, clear, attainable, measurable (SCAM).

ASK: What are the 4 qualities of good learning objectives?

D. The enabling objectives are "steps" to attaining the terminal objective.

ASK: Describe the relationship between the terminal and enabling objectives.



## INSTRUCTOR PAGE

Discussion Points

Instructor / Trainee Activity

- E. Avoid the assumption that template objectives are addressing ***all*** the knowledge and skills a trainee needs to perform a task.

### VII. APPLICATION

#### A. Step 8

Now that you have completed this lesson, let's move into TTTD Step 8 and write the learning objectives for the content we have identified.

ASK: What caution would you give to someone using the template method for writing learning objectives?

TELL participants they will find the action verb list and the other handouts useful as they write objectives during Step 8.



## POSTERS, OVERHEADS, AND HANDOUTS

### Writing Learning Objectives

#### *Terminal Objective*

Given an example task and a method for writing learning objectives, construct a learning objective containing a condition, a performance statement and a standard.

#### TTTD OBJECTIVE-P-1

### Writing Learning Objectives

#### *Enabling Objectives*

1. Describe the three elements of a learning objective.
2. Explain how the enabling objectives support a terminal objective.
3. State the four qualities of good learning objectives.
4. Write several objectives using the template method.

#### TTTD OBJECTIVE-P-2

## Overview

- **The three elements of learning objectives**
- **The levels of learning objectives**
- **The four qualities of good learning objectives**
- **Writing objectives using the template method**

## **POSTERS, OVERHEADS, AND HANDOUTS**

### **Learning Objectives consist of:**

1. A statement that specifies a measurable behavior
2. The conditions under which the behavior will be evaluated
3. The standards for performance

### **TTTD OBJECTIVE-O-1**

#### **Action Verbs**

Calculate	Define	Describe
List	Recite	Assemble
Construct	Underline	Demonstrate
Identify	Select	Perform
Solve	Operate	Saw
Fasten	Drill	Paint

### **TTTD OBJECTIVE-O-2**

## **POSTERS, OVERHEADS, AND HANDOUTS**

### **Non-Action Verbs**

<b>Believe</b>	<b>Realize</b>	<b>Hear</b>
<b>Perceive</b>	<b>Feel</b>	<b>See</b>
<b>Think</b>	<b>Recognize</b>	<b>Memorize</b>
<b>Know</b>	<b>Understand</b>	<b>Appreciate</b>

### **TTTD OBJECTIVE-O-3**

### **Examples of Conditions**

#### **Equipment:**

- **Given the necessary tools**
- **Using test instruments**
- **Using a manual, specs., etc.**

#### **Situations:**

- **Given a work order, verbal instructions, blueprint, etc.**
- **Provided with results of a diagnostic test**
- **Under some simulated condition**

### **TTTD OBJECTIVE-O-4**

## POSTERS, OVERHEADS, AND HANDOUTS

### Examples of Conditions

#### Equipment:

- Given the necessary tools
- Using test instruments
- Using a manual, specs., etc.

#### Situations:

- Given a work order, verbal instructions, blueprint, etc.
- Provided with results of a diagnostic test
- Under some simulated condition

### TTTD OBJECTIVE-O-5

### Levels of Learning Objectives

Terminal: End result intended for instruction

Enabling: Supporting steps toward obtainment of terminal objective

T. O.  
Mow a lawn

E. O.  
State safety considerations

E. O.  
Prepare the lawn for mowing

E. O.  
Prepare the lawn mower for operation

E. O.  
Demonstrate the (3) mowing patterns

### TTTD OBJECTIVE-O-6

# **Learning Objectives**

## **Qualities:**

- **Specific**
- **Clear**
- **Obtainable**
- **Measurable**



## TTTD OBJECTIVES-H-1

### ACTION VERB LIST

Acknowledge	To recognize and respond to an indication of alarm.
Actuate	To put into mechanical action or motion.
Adjust	To bring a continuous effort into proper or exact position.
Align	To adjust or correct relative position of an item.
Alternate	To change or substitute one to another.
Analyze	To break down a complex whole into its component parts.
Announce	To give notice of an event or evolution via the public address system.
Answer	To respond to a request for information.
Anticipate	To give advance thought, discussion or treatment; to foresee.
Apply	To bring into action; to put into operation.
Assemble	To fit together parts into a complete structure or unit.
Assess	To determine the importance, size, or value.
Assist	To give support or aid.
Authorize	To legally approve an action; to empower.
Backwash	To move air or water backward by a propelling force.
Balance	To equalize opposing forces.
Begin	To commence or initiate.

## **TTTD OBJECTIVES-H-1**

Bleed	To extract or cause to escape from a contained source.
Block	To obstruct passage or progress.
Boil	To heat to the boiling point.
Borate	To add boric acid.
Build	To construct according to a specific plan or process.
Bypass	To avoid or circumvent.
Calculate	To determine by mathematical processes.
Calibrate	To detect, correlate, report, or eliminate by adjustment and discrepancy in accuracy of an instrument or measuring device being compared with the national standard.
Call	To communicate orally in person or by phone.
Center	To place or adjust around a center area or position.
Change	To replace.
Charge	To restore or load to capacity.
Check	To look at carefully or critically; to verify.
Choose	To select after consideration of alternatives.
Circulate	To flow in a circular path.
Clean	To free from dirt or contamination.
Clear	To free from obstruction or limitation.
Close	To bring or come to a natural or proper end; to cease operation.

## **TTTD OBJECTIVES-H-1**

Code	To assign symbols or signals (i.e., letters, numbers, words).
Collect	To bring together into one body or place.
Compare	To examine the character or qualities in order to discover resemblances or differences.
Complete	To bring to an end; having all necessary parts.
Compute	To determine by mathematical means.
Connect	To join or fasten together.
Control	To manage with authority.
Cool	To cause to lose heat or warmth.
Correct	To alter or adjust to a required condition or standard.
Construct	To make or form by combining parts.
Decide	To come to a conclusion based on available information.
Decrease	To make less (as in size, number, or intensity).
Deenergize	To disconnect energy or voltage.
Depress	To press down.
Deselect	To stop a selected function.
Detect	To discover the existence or presence of something.
Determine	To decide or resolve conclusively.
Diagnose	To recognize or determine the nature or cause of a condition by consideration of signs or symptoms.

## **TTTD OBJECTIVES-H-1**

Dilute	To make thinner, or diminish the strength of by admixture.
Direct	To assign activities to another person.
Disassemble	To take apart.
Disconnect	To sever or terminate a connection.
Display	To exhibit for visual evidence.
Dispose	To get rid of.
Dissolve	To cause to pass into solution.
Don	To put on clothing or equipment.
Energize	To impart energy or voltage.
Enter	To input data.
Establish	To make firm or stable.
Estimate	To appraise or establish value based on judgment or opinion.
Exit	To go out or go away.
Explain	To make understandable.
Feed	To supply a signal to an electric circuit.
Flush	To clean or wash out with a fluid.
Heat	To add energy to supply higher temperature.
Hoist	To raise into position using a tackle.
Hold	To retain by force; to apply continuous pressure.

## **TTTD OBJECTIVES-H-1**

Identify	To regard or recognize clearly.
Immerse	To plunge or dip into a fluid.
Increase	To add or enlarge in size, extent, quantity.
Inform	To communicate information.
Inspect	To examine officially; to determine the serviceability of an item by comparing its physical, mechanical, and/or electrical characteristics with established standards.
Install	To seat, or fix into position a component or assembly to allow the proper functioning of equipment or system.
Interpolate	To determine or estimate intermediate values from two given values.
Interpret	To translate the meaning of.
Insert	To put in.
Isolate	To separate from another.
Jog	To move; start and then stop quickly.
Letdown	To descend.
Lineup	To organize in a linear or sequential arrangement.
Load	To place power output on line.
Locate	To find a particular spot or place.
Lock	To secure by key or combination; to restrict the action of by fastening.
Log	To record required information in a book.

## **TTTD OBJECTIVES-H-1**

Lower	To decrease in elevation.
Lubricate	To make smooth or slippery by applying a substance capable of reducing friction.
Maintain	To keep in an existing state.
Manipulate	To operate mechanically or with skillful hands.
Measure	To regulate by a standard.
Mix	To combine or blend.
Monitor	To check or observe the operation of a system and its components over a period of time.
Move	To go or pass from one place to another with continuous motion.
Multiple	To increase in number greatly or in multiples.
Neutralize	To counteract the activity or effect; to make electrically inert.
Notify	To give formal notice to.
Observe	To watch with careful attention.
Obtain	To hold on to; to gain by planned action.
Open	To make available for entry or activity.
Operate	To start, stop, or influence the operation of a specified component or system.
Organize	To arrange into a coherent unit or function.
Overhaul	To restore to a completely serviceable or operational condition as prescribed by maintenance standards.

## **TTTD OBJECTIVES-H-1**

Override	To bypass the action of an automatic control.
Perform	To carry out an action, to conform to a prescribed procedure.
Plan	To devise or formulate a program of future or contingency activity.
Plot	To represent by means of a curve constructed by placing points on a graph.
Position	To place a control in a discrete state.
Prepare	To get an item ready for delivery or operation.
Pressurize	To apply force in a contained vessel.
Prime	To prepare for work by filling or charging with something.
Print	To produce something in printed form.
Pull	To draw out or hold back.
Pump	To raise, lower, transfer, or compress fluid or gasses by suction or pressure or both.
Push	To force away.
Purge	To free of sediment or relieve of trapped air by bleeding.
Rack In/Out	To insert or remove the breaker from the cabinet.
Raise	To increase in elevation.
Reactivate	To cause to become active or functioning again.
Read	To understand visual information which is presented symbolically by scanning.

## **TTTD OBJECTIVES-H-1**

Realize	To bring into existence.
Rebuild	To restore unserviceable equipment to a like-new condition in accordance with original manufacturing standards.
Receive	To be given written or verbal information.
Recirculate	To begin flow again.
Record	To write information or document events or trends.
Release	To set free.
Remember	To retain information or to recall information.
Remove	To take away.
Repair	To restore serviceability to an item by correcting specific damage, fault, malfunction, or failure in component or assembly.
Replace	To substitute serviceable component or assembly for an unserviceable counterpart.
Report	To give an account of; a formal document of proceedings of a meeting.
Request	To ask for information.
Respond	To react in response; to answer.
Return	The act of restoring something to a former state or condition.
Rinse	To clean by flushing with liquid.
Run	To continue in force or operation.
Sample	To draw a specimen for judging the quality of the whole.



## **TTTD OBJECTIVES-H-1**

Scan	To read hastily.
Secure	To protect from damage; to control access.
Select	To choose from a group.
Sequence	To arrange in order.
Service	To keep an item in proper operating condition.
Shut	To stop or suspend operation (see close).
Shutdown	To stop or suspend operation (see close).
Sketch	To draw roughly.
Spray	To apply a jet of vapor or mist.
Start	To begin to set in operation.
Start Up	To start.
Stop	To close or cease (see close).
Store	To lay away for future use.
Stow	To store.
Switch	To shift to another electrical circuit; to exchange.
Subtract	To take away by reducing.
Supply	To provide or furnish.
Synchronize	To arrange operations to occur simultaneously.
Telephone	To communicate by phone.

## **TTTD OBJECTIVES-H-1**

Test	To verify serviceability and detect failure by measuring against prescribed standards.
Throttle	To decrease the flow of; to regulate the speed of.
Titrate	To determine the strength of a solution or the concentration of a substance in solution in terms of the smallest amount of a reagent of known concentration required to bring about a given effect in reaction with a known volume of a test solution.
Total	To add up; to compute.
Trace	To discover signs, evidence, or remains of.
Track	To be aware of a progression of activities.
Transfer	To convey from one place or situation to another.
Transmit	To send or transfer from one person to another.
Transport	To transfer or convey from one place to another by mechanical means.
Trip	To remove from service rapidly.
Tune	To adjust to respond to radio waves of a particular frequency.
Turn	To rotate or revolve.
Type	To operate a keyboard.
Unlatch	To open or loosen by lifting a latch.
Unload	To take off.
Upgrade	To raise the quality of; to improve.
Update	To bring up to date; to revise.

## **TTTD OBJECTIVES-H-1**

Unlock	To unfasten; to free from restraint.
Uncouple	To detach or disconnect.
Vent	To release gas, liquid, or pressure.
Verify	To confirm the accuracy of.
Ventilate	To expose to air.
Wait	To expect or remain in readiness.
Warm	To make ready for operation by preliminary exercise or operation.
Weigh	To ascertain the heaviness of.
Withdraw	To remove from use.
Zero	To adjust to zero.

## TTTD OBJECTIVES-H-2

### EXAMPLE CONDITIONS STATEMENTS

The following phrases illustrate several types of condition statements. They are a sample of many different possible combinations and include plant, job, information, and qualitative examples. Fill-in-the-blank spaces are included in statements that can be used in a variety of applications.

#### Facility

- During normal conditions,
- During facility mode \_\_\_\_,
- Given a \_\_\_\_ transient,
- Given a change in \_\_\_\_,
- Given \_\_\_\_ failure(s),
- Given immediate action conditions,
- Given entry-level conditions to technical specifications/operational safety requirements,
- Given entry-level conditions to abnormal (or emergency) procedures,
- Under all conditions,

#### Job

- During shift turnover,
- While performing facility rounds,
- While standing the \_\_\_\_ shift,
- While making \_\_\_\_ log entries,

## TTTD OBJECTIVES-H-2

- While alone in the \_\_\_\_,
- Prior to conducting \_\_\_\_,
- Given an unlabeled \_\_\_\_,
- Using the \_\_\_\_ (tools, equipment, etc.),

### Information

- Using \_\_\_\_ procedures/references,
- Using available indicators,
- Using alternative indicators,
- Using \_\_\_\_ survey results,
- Using \_\_\_\_ surveillance test results,
- Upon receiving \_\_\_\_ annunciators/alarms,
- Given abnormal \_\_\_\_ indications,
- Given any abnormal indications,

### Qualitative

- Upon request,
- From memory,
- Through observation,
- Using only sound,
- From smell alone,

## **TTTD OBJECTIVES-H-2**

- From touch alone,
- Upon direction,
- Without prompting,

### **EXAMPLE ACTION STATEMENTS**

Example action statements are provided in the affective, cognitive, and psychomotor performance areas. Each set of examples uses a series of fill-in-the-blank statements arranged from higher to lower levels of performance. They are a sample of many possible combinations.

#### **AFFECTIVE**

- prevent \_\_\_\_
- exhibit \_\_\_\_

#### **COGNITIVE**

Purpose

- state the purpose of the \_\_\_\_ system

#### **Safety Precautions**

- encourage others to carry out the following safety precautions:
- predict the damage that each of the following can cause:
- list the precautions associated with the \_\_\_\_ system
- identify the personnel hazards or dangers associated with the system

## TTTD OBJECTIVES-H-2

### Design and interrelationships

- predict the \_\_\_\_ system response during a \_\_\_\_ transient:
- predict the effects of a loss or malfunction of \_\_\_\_ on \_\_\_\_
- explain the purpose of each of the following \_\_\_\_ system interlocks:
- identify normal and alternate \_\_\_\_ power supplies to the following:
- describe the functional dependencies that exist between the \_\_\_\_ and \_\_\_\_ systems
- match the following \_\_\_\_ system parameters to facility modes:
- locate the components of the \_\_\_\_ system
- draw a one-line diagram of the system that shows its key components and physical connections with other systems
- name the major components of the \_\_\_\_ system
- state the design basis of the \_\_\_\_ system

### Procedures

- report errors in \_\_\_\_ procedures
- use procedure \_\_\_\_ to \_\_\_\_
- describe the process for reporting errors or sources of confusion in \_\_\_\_ procedures
- list the consequences of improperly performing a \_\_\_\_
- select the procedure(s) for the \_\_\_\_ activity

## **TTTD OBJECTIVES-H-2**

### **Controls**

- evaluate the loss of \_\_\_\_ control to determine alternative means for regaining control
- evaluate how the \_\_\_\_ control layout, design, and operation limitations might contribute to human performance error
- identify any peculiar features of \_\_\_\_ that might contribute to humanerror
- relate \_\_\_\_ control adjustments to their effects on the following system parameters:
- identify where the \_\_\_\_ system controls are located

### **Alarms**

- verify a \_\_\_\_ alarm
- identify the \_\_\_\_ alarms expected during the following facility activities:
- recognize the setpoints of the \_\_\_\_ alarms
- locate the \_\_\_\_ alarm annunciator
- identify where the following \_\_\_\_ alarm sensors monitor the system:
- identify the alarms associated with the \_\_\_\_

### **Indicators**

- detect \_\_\_\_ trends displayed by the \_\_\_\_ recorder
- recognize the failure modes of each of the \_\_\_\_ following monitors:
- match \_\_\_\_ indications to specific facility conditions
- obtain information from the \_\_\_\_ recorder



## **TTTD OBJECTIVES-H-2**

- locate where in the flow path each of the following indicators senses \_\_\_\_ system parameters:
- identify the monitors associated with the \_\_\_\_ system

### **Sampling**

- evaluate the need for an additional \_\_\_\_ sample
- record the parameters of a \_\_\_\_ sample
- list the factors that can influence \_\_\_\_ analysis results
- identify the labeling information required on \_\_\_\_ samples
- determine the flushing/recirculation requirements for sampling the \_\_\_\_
- identify the sample points in the \_\_\_\_

### **Teamwork**

- critique individual and team performance
- manage conflict through collaboration
- exhibit initiative and leadership
- provide complete input and feedback
- advocate a position or concern
- inquire to obtain needed information

### **Operations**

- avert a problem in the \_\_\_\_

## **TTTD OBJECTIVES-H-2**

- mitigate the effects of a \_\_\_\_ on the \_\_\_\_
- evaluate the system response during a \_\_\_\_ event
- evaluate operating limitations of the \_\_\_\_ system
- detect \_\_\_\_ performance errors
- detect abnormal conditions
- detect changes in \_\_\_\_
- monitor the \_\_\_\_
- determine an alternative explanation of \_\_\_\_ conditions
- interpret the following conditions:
- use alternative indicators to confirm \_\_\_\_ conditions
- identify the symptoms associated with \_\_\_\_
- identify abnormal characteristics

## **PSYCHOMOTOR**

- (any task or element statement is a possible psychomotor action statement)
- practice \_\_\_\_
- observe \_\_\_\_

## **TTTD OBJECTIVES-H-2**

### **EXAMPLE STANDARDS STATEMENTS**

The following statements suggest the type of phrases that can identify the performance criteria that trainees must fulfill to meet learning objectives. This is not an exhaustive list. It simply depicts some alternatives. Quantitative, procedural, and qualitative examples are provided. Fill-in-the-blank spaces are included in statements that can be used in a variety of applications. Designers (or developers) are encouraged to use statements that closely approximate actual performance criteria.

#### **QUANTITATIVE**

- with less than \_\_\_\_ errors
- to + \_\_\_\_
- within \_\_\_\_ seconds/minutes/hours
- without producing more than \_\_\_\_ units of waste
- without receiving more than \_\_\_\_ mrems

#### **PROCEDURAL**

- predict how changing environmental conditions affect the \_\_\_\_ system
- predict the consequences of \_\_\_\_ component failure on the \_\_\_\_ system
- explain the bases for limiting conditions of operations and safety limits of the \_\_\_\_
- match facility events to the notification requirements of outside agencies
- relate \_\_\_\_ system status to the notification requirements of facility personnel
- relate individual performance responsibilities to each mode of facility operation
- place the \_\_\_\_ in a safe condition

## **TTTD OBJECTIVES-H-2**

- classify the following \_\_\_\_ system conditions into normal or abnormal:
- relate each \_\_\_\_ system test to the parameters it monitors
- select the applicable technical specifications/operational safety requirements for each of the following facility conditions:
- identify the correct \_\_\_\_ system alignments for each of the following conditions:
- determine the \_\_\_\_ alignment for \_\_\_\_
- state the reason for \_\_\_\_
- describe the normal operation of the \_\_\_\_ system

### **Diagnostics**

- evaluate the effects of \_\_\_\_ corrective actions
- implement corrective actions
- evaluate alternatives
- assess the safety implications of each of the following recovery alternatives
- determine the urgency of a \_\_\_\_ condition
- evaluate the potential for \_\_\_\_ to worsen
- predict the effects of \_\_\_\_ on other facility systems
- relate changes in to \_\_\_\_ the need for action
- in accordance with ALARA policy
- in accordance with the RWP

## **TTTD OBJECTIVES-H-2**

- in accordance with all certification criteria
- in accordance with applicable labor agreements
- in accordance with steps \_\_\_\_ through \_\_\_\_ of the emergency plan
- in accordance with steps \_\_\_\_ through \_\_\_\_ of procedure number \_\_\_\_

### **QUALITATIVE**

- without error
- without spillage
- without breakage
- without loss of material
- without hesitation
- with absolute clarity
- on schedule
- on the first attempt
- before proceeding
- to minimize time and optimize distance and shielding
- to the accuracy of the instrument
- before conditions degrade
- prior to equipment damage
- prior to performing subsequent actions

## **TTTD OBJECTIVES-H-2**

- without entering a limiting condition of operation
- while remaining within technical specifications/operational safety requirements

## TTTD OBJECTIVES-H-3

### MODEL SKILLS & KNOWLEDGE STATEMENTS WORKSHEET

#### 1. [SYSTEM] or [SUBSYSTEM] or [EQUIPMENT] Knowledge

##### 1-1 GENERAL

1-1-1 State the purpose(s) of the \_\_\_\_\_.

a.

b.

-OR-

State that the purpose of the \_\_\_\_\_ is  
to\_\_\_\_\_.

1-1-X State that the \_\_\_\_\_ consists of  
the following: Include the function of each.

a.

b.

-OR-

State the relationship, including function, of each \_\_\_\_\_ to each  
\_\_\_\_\_ and the following equipment:

a.

b.

### TTTD OBJECTIVES-H-3

- 1-1-X Define the abbreviations, terms and symbols used with the \_\_\_\_\_ (for example, \_\_\_\_\_, \_\_\_\_\_, and \_\_\_\_\_).
- 1-1-X State the operational characteristics and capabilities of the \_\_\_\_\_.
- a. [Power, logic levels, capacity, emergency, tolerance, and accuracies when applicable]
- 1-1-X Describe the differences between \_\_\_\_\_. [Models]
- 1-1-X State the security requirements for the \_\_\_\_\_.

### 1-2 PHYSICAL DESCRIPTION

- 1-2-1 Describe all major and associated components of the \_\_\_\_\_. Include name, quantity required, physical appearance, reference designator, location and construction features.
- a.
- b.
- 1-2-X Describe displays, controls and indicators directly associated with the \_\_\_\_\_. Include name, reference designators, positions, colors and location.
- a.
- b.



## TTTD OBJECTIVES-H-3

### 1-3 FUNCTIONAL DESCRIPTION

- 1-3-1 Describe the functional operation of the \_\_\_\_\_[in conjunction with the \_\_\_\_\_. Include control, logic, signal flow, sequential operation and indications.
- a. [list major components, subassemblies, and/or functional areas]
- 1-3-X Describe the functional operation of the loops within the \_\_\_\_\_. Include fuse words or phrases from above or new ones as appropriate].
- 1-3-X Describe the functions of each control and indicator required to operate and maintain the \_\_\_\_\_ in each position, condition and color.
- 1-3-X Describe each program used with the \_\_\_\_\_. Include name, purpose, program numbers, and assumptions and restraints imposed by the program.
- a. [indicate programs, subprograms, routines, commands, instructions, codes, options, etc.]

### 1-4 INTERFACE DESCRIPTION

- 1-4-1 Describe the physical interface(s) between the \_\_\_\_\_ and the remainder of the \_\_\_\_\_ system(s).

-OR-

Describe the physical interface between the \_\_\_\_\_ and related external equipment.

-OR-

### TTTD OBJECTIVES-H-3

Describe the physical interface between the \_\_\_\_\_ and the following associated systems/equipment: Include applicable electrical, hydraulic, mechanical or pneumatic interfaces.

a.

b.

1-4-X Describe the functional interface(s) between the \_\_\_\_\_ and the remainder of the \_\_\_\_\_ system.

-OR-

Describe the functional interface(s) between the \_\_\_\_\_ and related external equipment.

-AND-

- a. Power sources
- b. Input signals (types, format and sources)
- c. Output signals (types, format and destinations)
- d. Pneumatics
- e. Hydraulics

### 1-5 OPERATIONAL DESCRIPTION

1-5-1 Describe the authority and regulations pertaining to the operation of the \_\_\_\_\_, including external equipment tie-in.

### **TTTD OBJECTIVES-H-3**

1-5-X Describe the operational tasks to perform:

a. Pre-operations

1) [list pre-operational tasks]

b. Operations (Normal/Typical)

c. Post-operational tasks

1-5-X Describe the indications which should or may occur during operation of the \_\_\_\_\_. Include alarms, indicators, displays, readouts and printouts/typeouts.

1-5-X Describe data reduction techniques and associated log requirements. Include method, materials required and calculations performed (including results).

-OR-

Describe data logging requirements for the \_\_\_\_\_. Include method and type of data logged and disposition.

1-5-X Describe [casualty] [abnormal] [degraded] [emergency] mode(s) of operation of the \_\_\_\_\_.

1-5-X Describe personnel and equipment safety precautions which are to be observed during operation.

### **1-6 MAINTENANCE DESCRIPTION**

1-6-1 Define the maintenance policy for:

a. Preventive Maintenance - the requirement for periodic performance of tasks to minimize equipment malfunctions.

### **TTTD OBJECTIVES-H-3**

- 1) Servicing
    - a) Cleaning
    - b) Inspection
    - c) Lubrication
    - d) Painting/Preservation
  - 2) Operational checks
    - a) Pre-maintenance procedures
    - b) Performance checks
    - c) Degradation/deterioration checks
  - 3) Progressive maintenance [surveillance] (if applicable - periodic refurbishment of components or assemblies in order to maintain levels of performance and reliability.)
- b. Corrective Maintenance - checks and procedures used to locate and correct malfunctions.
- 1) Authorized repair responsibility - correction of malfunctions to the authorized maintenance level.
  - 2) Fault isolation - location of faults to the level of available spares and authorized repair level.
    - a) Equipment operational checks and tests
    - b) Fault isolation tests and procedures
  - 3) Analytical procedures - isolation of faults, using authorized techniques not contained in prescribed maintenance documentation.
  - 4) Post maintenance procedures - procedures performed after repair. (Includes surveillance)

### TTTD OBJECTIVES-H-3

- 1-6-X Describe the use of special tools and test equipment required for maintenance of the \_\_\_\_\_ as prescribed in applicable documentation.
- 1-6-X Describe preventive maintenance (tickler card) procedures for the \_\_\_\_\_. Include recognition and interpretation of all indications; and records, reports and instructions.
- 1-6-X Describe alignment, adjustment and calibration procedures for the \_\_\_\_\_.
- 1-6-X Describe operational tests for maintenance of the \_\_\_\_\_. Include name, use and procedures.
- 1-6-X Describe the recognition and interpretation of all malfunction indications for the \_\_\_\_\_.
- 1-6-X Describe systematic fault isolation procedures contained in prescribed maintenance documentation for the \_\_\_\_\_.
- 1-6-X Describe procedures to disassemble, repair, and reassemble the \_\_\_\_\_ to the authorized maintenance level.
- 1-6-X Describe post-repair procedures for the \_\_\_\_\_.
- 1-6-X Describe personnel and equipment safety precautions which are to be observed when performing maintenance of the \_\_\_\_\_.

### 1-7 DOCUMENTATION

- 1-7-1 Describe the organization, content and use of all technical documentation provided for use with the \_\_\_\_\_.
  - a. [technical manuals, prints, tickler cards, manufacturer's literature, operation/maintenance/ surveillance procedures, etc.]

## TTTD OBJECTIVES-H-3

### 2. [SYSTEM] or [SUBSYSTEM] or [EQUIPMENT] skills

#### 2-1 OPERATION

2-1-1 Perform tasks for operation of the \_\_\_\_\_.

[May breakdown as:

Pre-operational procedures

Operational procedures

Post-operational procedures]

(Also, may make separate item callouts for each, providing a separate item callout is made in section 1-5)

2-1-X [Only if absolutely needed, otherwise considered to be part of 2-1-1 above]

Recognize and interpret all indications occurring during the performance of the operating procedures and perform the appropriate operator actions in the proper sequence, including \_\_\_\_\_ for the \_\_\_\_\_.

2-1-X Comply with personnel and equipment safety precautions during operation of the \_\_\_\_\_.

#### 2-2 MAINTENANCE

2-2-1 Use special tools and test equipment required for maintenance of the \_\_\_\_\_, as prescribed in applicable documentation.

2-2-X Perform preventive maintenance (tickler card) procedures on the \_\_\_\_\_ as scheduled by [PMS].

2-2-X Perform alignment, adjustment and calibration procedures on the \_\_\_\_\_.

### **TTTD OBJECTIVES-H-3**

- 2-2-X Perform operational tests (and diagnostic programs) for maintenance of the \_\_\_\_\_.
- 2-2-X Recognize and interpret malfunctions of the \_\_\_\_\_.
- 2-2-X Perform fault isolation procedures on the \_\_\_\_\_ as prescribed by [maintenance documentation].
- 2-2-X Use authorized techniques to isolate faults in the \_\_\_\_\_ which cannot be located using procedures contained in prescribed maintenance documentation.
- 2-2-X Disassemble, repair and reassemble the \_\_\_\_\_ to the authorized maintenance level.
- 2-2-X Perform post-repair procedures for the \_\_\_\_\_.

### **2-3 ASSEMBLY**

- 2-3-1 Unpack and visually inspect (each/the) \_\_\_\_\_ for shipping and handling damage.
- 2-3-X Assemble (each/the) \_\_\_\_\_ in accordance with applicable procedures.
- 2-3-X Perform post-assembly procedures for the \_\_\_\_\_.